

The Instruction of Adjustment of BK models' table level

Step 1

Move the cutting head of the machine to the original point(zero point). Install a dial gage. Find the screw under the table, and then switch the screw point under the first panel with a wrench. Ensure the distance between the table and the bottom of the fixed head seat is 61mm.



Step 2

Insert the dial gage and fix it well. Write down the value of the first point.



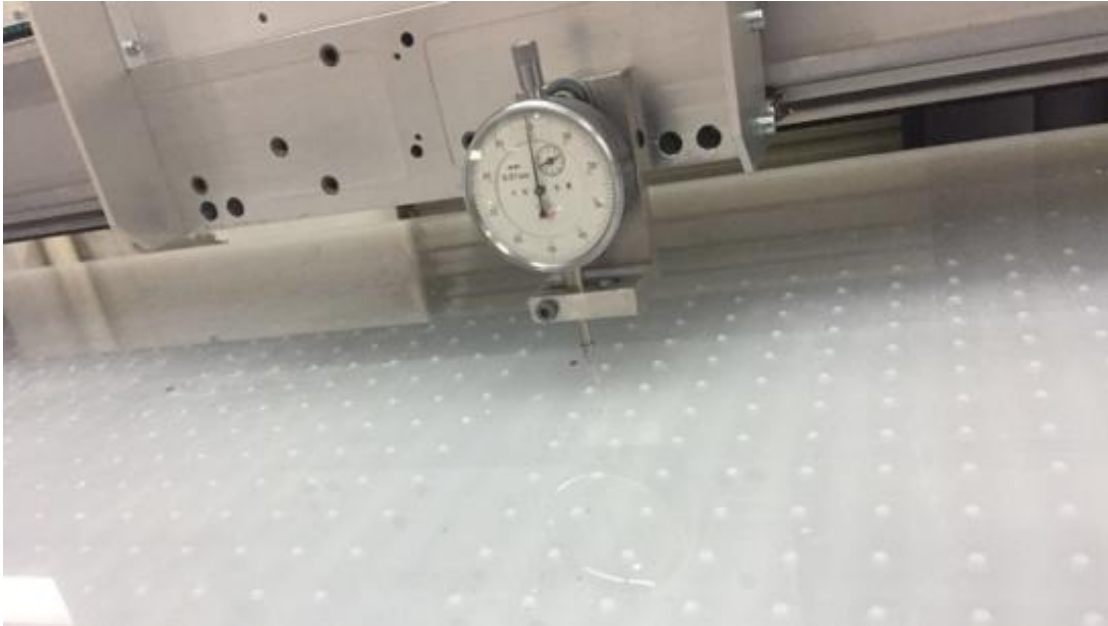
Step3

Move the cutting head to the place of the second screw. Adjust the height same as in the first point by adjusting the height of the screw. And then adjust all the following screws in turns. Make sure average error $\pm 0.05\text{mm}$.



Step 4

After the first time adjustment, go back to the origin and confirm if all the values are normal. If the error is big, adjust it once again.



Step 5

If the table is not even during the machine working, first remove the felt, then adjust the table according to the above steps. After this, please use the 498 glue to bond the felt again.