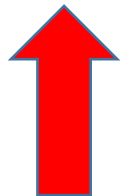
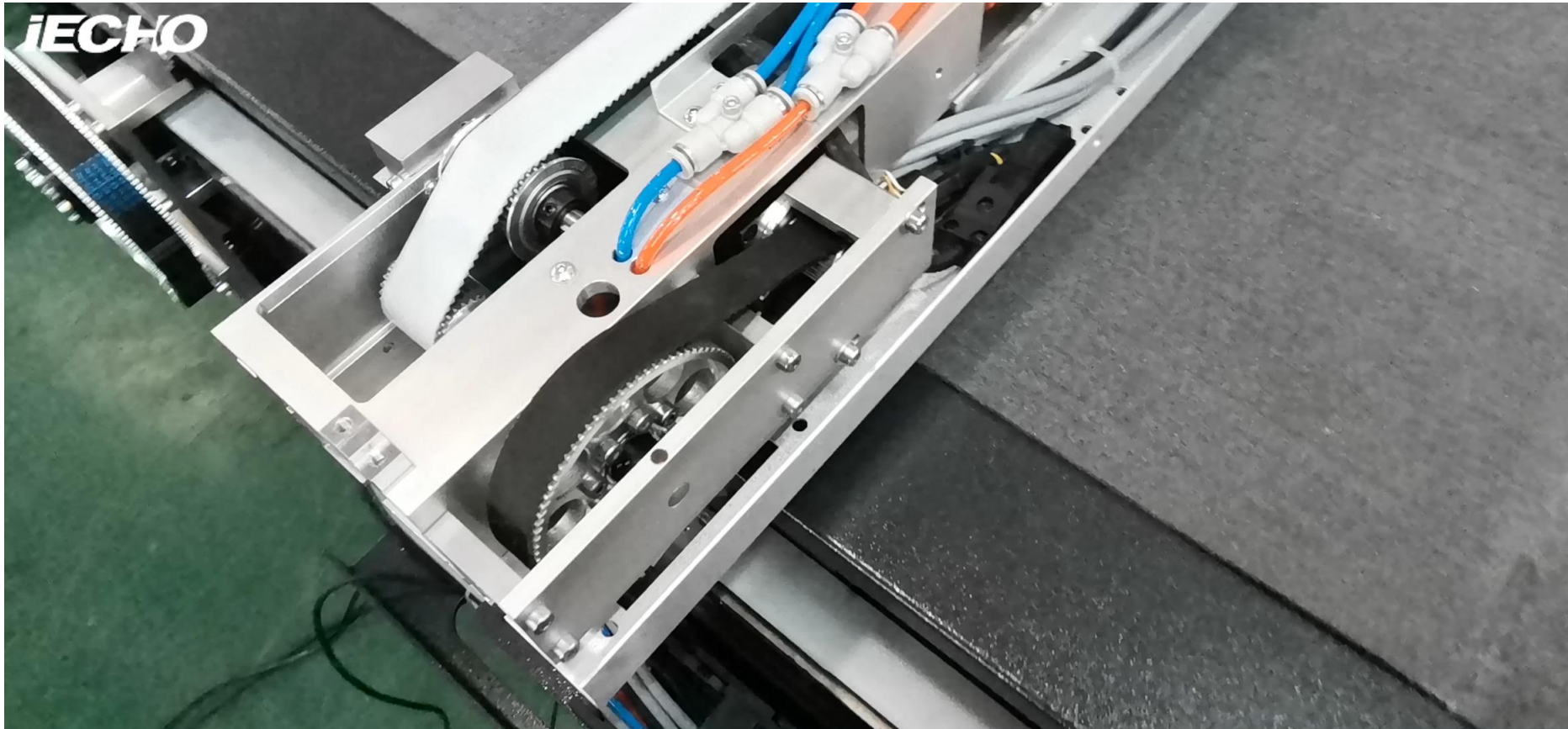


PK circle problem

Fault description:

When cut the circles, the circles are not so good.

1. Adjust the tightness of the timing belt in the beam. Make sure the movement of the cutting head is smooth. (move the cutting head manually when the machine is off)



Check the video here.

2. Open the electric box and adjust the X, Y driver at the same time. Enter the code H0900 and change parameter 0 to 1 firstly. Then enter the code H0901 and change the parameter 16 to 18 or 19.

Check the video here.

